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NOTICE OF ALLOWANCE AND FEE(S) DUE

21839 7590 08/21/2009 BUCHANAN, INGERSOLL & ROONEY PC POST OFFICE BOX 1404 ALEXANDRIA, VA 22313-1404

EXAMINER			
SLAWSH	CI, BRIAN R		
ART UNIT	PAPER NUMBER		
1791			
DATE MAILED: 08/21/20	009		

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/560,180	12/09/2005	Litterio Bolognese	021500-144	1380

TITLE OF INVENTION: PROCESS FOR THE PRODUCTION OF A CURVED LAMINATED GLASS PANE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	11/23/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and I/2 the ISSUE FIEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

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appropriate. All further indicated unless correcte maintenance fee notifical	correspondence includired below or directed oth	or transmitting the IS ig the Patent, advance nerwise in Block 1, by	orders and notification of n (a) specifying a new corres	ON PEE (if require naintenance fees will pondence address; a	d). Blocks I through 5 : I be mailed to the current nd/or (b) indicating a sep	should be completed where t correspondence address as arate "FEE ADDRESS" for
CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address)			s) Note Fee(pape	: A certificate of mass) Transmittal. This or rs. Each additional pasts own certificate of	ailing can only be used for certificate cannot be used baper, such as an assignment f mailing or transmission.	or domestic mailings of the for any other accompanying ent or formal drawing, must
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						(Signature)
						(Date)
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APPLN, TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE I		
nonprovisional	NO	\$1510	\$300	\$0	\$1810	11/23/2009
EXAM	INER	ART UNIT	CLASS-SUBCLASS			
SLAWSKI		1791	156-102000			
I. Change of correspondence address or indication of "Fee Address" (37 CFR 1.85). Change of correspondence address for Change of Correspondence Address from PIOSB/12) and Lanched. Fee Address' indication (or "Fee Address" Indication from PIOSB/14) and the PIOSB/14) and the PIOSB/14 is seen a Constitution for "Fee Address" indication from Number is required. Assisted to Assist Assisted Assistance and PIOSB/14 is a Seen and PIOSB/14 is a PIOSB/14 in PIOSB/1		or agents OR, alternativ (2) the name of a singly registered attorney or a 2 registered patent attor listed, no name will be	3 registered patent a ely, firm (having as a m gent) and the names meys or agents. If no printed.	nember a 2 of up to name is 3		
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4a. The following fee(s): Issue Fee Publication Fee (N	o small entity discount p	permitted)	4b. Payment of Fee(s): (Plea A check is enclosed. Payment by credit can The Director is hereby overpayment, to Depo	1. Form PTO-2038 is	s attached.	shown above) eficiency, or credit any an extra copy of this form).
	s SMALL ENTITY state	as. See 37 CFR 1.27.			ENTITY status. Sec 37 C	
NOTE: The Issue Fee an interest as shown by the	d Publication Fee (if req records of the United Sta	uired) will not be accep ites Patent and Tradema	oted from anyone other than that Office.	ne applicant; a registe	ered attorney or agent; or t	he assignee or other party in
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BUCHANAN, INGERSOLL & ROONEY PC			SLAWSKI	, BRIAN R		
POST OFFICE BOX 1404 ALEXANDRIA, VA 22313-1404			ART UNIT	PAPER NUMBER		
			1791			

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 0 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 0 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Notice of Allowability

Application No.	Applicant(s)	
10/560,180	BOLOGNESE, LITTERIO	
Examiner	Art Unit	
BRIAN R. SLAWSKI	1791	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address-All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included
herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS
NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative
of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

- This communication is responsive to reply filed 15 May 2009.
- 2. The allowed claim(s) is/are 17-37.
- 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All b) Some* c) None of the:
 - 1.

 Certified copies of the priority documents have been received.
 - 2. Certified copies of the priority documents have been received in Application No. _____
 - Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
 - * Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

- A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
- 5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) Thereto or 2) to Paper No./Mail Date _____
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

 DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- 1. Notice of References Cited (PTO-892)
- 2. Notice of Draftperson's Patent Drawing Review (PTO-948)
- 3. Information Disclosure Statements (PTO/SB/08),
- Paper No./Mail Date 15 May 2009
- Examiner's Comment Regarding Requirement for Deposit of Biological Material
- 5.

 Notice of Informal Patent Application
- Interview Summary (PTO-413), Paper No./Mail Date .
- 7. Examiner's Amendment/Comment
- 8. X Examiner's Statement of Reasons for Allowance

/Brian R. Slawski/

Examiner, Art Unit 1791

9. ☐ Other

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Art Unit: 1791

PROCESS FOR THE PRODUCTION OF A CURVED LAMINATED GLASS PANE

Detailed Action

Applicant's request for reconsideration filed May 15, 2009, was received. Claims
 and 18 were amended. Claim 37 was added.

The text of those sections of Title 35, U.S. Code not included in this action can be found in the prior Office Action issued on January 23, 2008.

Claim Objections

The objection to claim 17 is withdrawn because claims 17 and 18 have been amended to use consistent terminology.

Claim Rejections—35 USC §112

4. The rejection of claim 17 under 35 U.S.C. 112, first paragraph, is withdrawn because Applicant's explanation that the mouldings 12, 13 cover only the outer edges of the interlayer 3 (thereby allowing pretensioning of the interlayer by application of a hot air jet thereto) and argument that one of ordinary skill in the art would have understood as much from Applicant's disclosure, are convincing.

Claim Rejections-35 USC §103

 The rejections of claims 17-36 under 35 U.S.C. 103(a) as being unpatentable over Kavanauch et al. (WO 91/19586) in view of Balduin et al. (US 2001/0007270). Application/Control Number: 10/560,180 Page 3

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6.

Mattimoe et al. (US 3,900,673), and additional references are withdrawn because Applicant's arguments are convincing.

Art of Record The following prior art is made of record. Clapp et al. (US 2,897,546) teach a

process for making a curved aircraft glazing from a single sheet of bioriented transparent thermoplastic, by providing complementary male and female curved dies, preheating the dies and plastic sheet, clamping the plastic sheet between the dies, and maintaining the plastic sheet in this configuration until some shrink-back occurs to lock the plastic sheet in the molded shape (Fig. 1-4; col. 1, L. 15-20, L. 30-41; col. 2, L. 6-15, L. 33-40, L. 51-71; col. 3, L. 1-17). Clapp et al. teach away from the claimed laminated glass pane and interlayer, teach away from preheating the plastic sheet sufficiently to cause substantial shrinkage (i.e., to pretension the plastic sheet), and do not teach preheating the plastic sheet with a hot air jet (col. 3, L. 1-10). Farrar et al. (US 4,973,364) teach a process for making a curved laminated glass pane, as for automotive windshields, by providing an anti-lacerative interlayer comprising a polyvinylbutyral (PVB) bonding resin layer and a heat-shrinkable (i.e., oriented) polyethylene terephthalate (PET) layer; thermoforming the interlayer on a heated mold using vacuum apertures or clamps on the mold's periphery, the mold being the negative of a curved glass glazing to which the interlayer is to be conformed; and laminating the thermoformed interlayer onto the curved glazing using heat and pressure (Abstract; col. 3, L. 48-59; col. 4, L. 24-37, L. 54-58, L. 66-68; col. 5, L. 1-9, L. 20-26, L. 42-68). Farrar Art Unit: 1791

et al. do not teach preheating the interlayer before contacting it with the mold. Cartier et al. (US 5,145,744) teach a process for making a curved laminated glass pane by providing an interlayer 32 comprising a PVB layer 80 and a PET layer 82; bending and pressing this interlayer, via a pressure differential, against a curved glass glazing 102, and heating the interlayer until its PVB layer bonds to the glazing 102 (Fig. 1-5; col. 1, L. 5-12; col. 2, L. 26-34, L. 59-63; col. 3, L. 63-68; col. 4, L. 1-1, L. 23-25, L. 31-41, L. 50-67; col. 5, L. 23-31). Cartier et al. do not teach separately thermoforming the interlayer before laminating it between two glass glazings.

Reasons for Allowance

tal. (WO 91/19586) teach making a curved laminated glass pane by thermoforming an interlayer of a bioriented PET film and PVB bonding layer against a mold, then laminating the interlayer between two curved glass glazings by heat and pressure. However, Kavanaugh et al. do not teach injecting hot air from below in order to pretension the interlayer's PET film before thermoforming, nor freezing the shape of the interlayer after molding by cooling with forced draught. While Balduin et al. (US 2001/0007270) teach that a glass pane comprising an interlayer sandwiched between two glazings can be heated during lamination with a hot-air blower, this teaching does not provide motivation to pretension the interlayer of Kavanaugh et al. with injected hot air in the earlier pre-thermoforming stage. Similarly, while Mattimoe et al. (US 3,900,673) teach that, when making a stock laminate of oriented PET film made by

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heating and stretching, the film can be cooled with forced air, this teaching does not suggest freezing the shape of the interlayer of Kavanaugh et al. in the context of the post-thermoforming stage.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to BRIAN R. SLAWSKI whose telephone number is (571)270-3855. The examiner can normally be reached on Monday to Thursday, 7:30 a.m. to 5:00 p.m. ET.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Crispino, can be reached on (571) 272-1226. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Brian R. Slawski/ Examiner, Art Unit 1791

B.R.S.

/Richard Crispino/ Supervisory Patent Examiner, Art Unit 1791